ANSIMAG® Process Pumps
ETFE-lined Sealless Pumps
for Chemical Services
About Us.

Sundyne is a leading supplier of world-class precision-engineered fluid handling solutions (pumps, compressors and special fit-for-purpose systems) to the oil and gas production, refining, petrochemical, chemical, power and water process industries.

Our reputation is built on producing highly reliable equipment to exacting ASME, API, ISO, and other global standards and supporting them with “PlusONE” Customer Service. Sundyne integrally geared pumps, sealless magnetic drive pumps and compressors can be counted upon to run reliably for years between service or repair.

Sundyne pumps and compressors are the ideal solution for customers who value keeping their plants up and running.

With world-class manufacturing and service facilities in the United States, England, France, Spain, and China, Sundyne is well positioned to solve the challenges facing global customers. Sundyne serves customers in over 117 countries with a factory trained and certified network of representatives and distributors. Sundyne has over 900 employees, approximately 400 outside the United States.
ANSIMAG unique combination of Design Features, Application Expertise, and Local Support provide our Customers with the most reliable Sealless Process Pump solution for keeping their plant up and running. That’s RELIABILITY REALIZED.
FULLY SUPPORTED IMPELLER

By rigidly supporting the stationary pump shaft at the pump suction and rear containment shell, ANSIMAG keeps your equipment up and running by providing a fully supported platform for the rotating impeller assembly, preventing any radial deflection when operating at low flow (or off BEP) conditions.

By preventing any radial impeller deflection, ANSIMAG increases the allowable operating range and RELIABILITY of the pump over cantilevered or overhung impeller designs.

AXIAL THRUST WASHERS

By using axial thrust washers, ANSIMAG increases the allowable operating range over "thrust balanced" methods.

Unlike competitive designs, ANSIMAG axial thrust balancing design provides a positive thrust surface that is unaffected by cavitation, solids or transient suction conditions and effective over the complete operating range of the unit for increased pump RELIABILITY.

FULLY ENCAPSULATED INNER DRIVE

ANSIMAG patented inner drive encapsulation process hermetically seals the inner magnets, isolating them from process fluid, maintaining the integrity and strength of the magnets over the lifetime of the unit.

Homogenous primary boundary layer of CFR-ETFE hermetically seals the magnets. Unlike competitive designs, the chance for permeation is removed by eliminating any post injection molding machining or plastic welding. A secondary stainless steel layer is provided for increased durability.
REPLACEABLE IMPELLER
ANSIMAG pumps feature a single piece closed impeller that is separate from the inner magnet drive. The impeller is attached to the inner magnet drive with ANSIMAG patented tongue and groove system. Unlike competitive designs, the single piece replaceable impeller enables a cost effective approach to both warehouse spares management and ease of re-rating operation conditions for the unit.

NON-METALLIC CONTAINMENT SHELL
ANSIMAG pumps are as energy efficient as mechanically sealed pumps. The non-metallic CFR-ETFE lined containment shell generates no hysteresis losses during operation. No hysteresis loss means no heat generation and no power loss. With a burst pressure of 6X MAWP of the pump, the Kevlar® fiber reinforced vinyl ester shell provides ANSIMAG pumps with industry leading RELIABILITY.

SIMPLE SEALLESS DESIGN
ANSIMAG pumps can be quickly and easily repaired in the field. Unlike the competition, ANSIMAG pumps consist of only 9 wetted parts. Routine maintenance or repairs can be performed in the field with no special training or tools.
The ANSIMAG ETFE-lined sealless process pumps are ideal for most corrosive or acidic applications in the Chemical, Power & Industrial, Hydrocarbon and Oil & Gas industries.

**CHEMICAL PROCESSING**
- **CHLOR-ALKALI**
  - Sodium Hypochlorite, Sodium Hydroxide
  - Sulfuric Acid, Chlorinated Brine
- **AGRICULTURAL CHEMICAL**
  - Pesticides, Insecticides, Herbicides
- **FERTILIZER**
  - Nitric Acid

**HYDROCARBON PROCESSING**
- **DOWNSTREAM REFINING**
  - Sour Water, Sulfuric Acid
- **DOWNSTREAM PETROCHEMICALS**
  - Benzene, Xylene, Toluene

**POWER & INDUSTRIAL**
- **AQUATIC & MARINE**
  - Seawater, Caustic
- **BATTERY**
  - Sulfuric Acid, Potassium Hydroxide
- **BIOFUELS**
  - Bio-diesel, Ethanol
- **FOOD & BEVERAGES**
  - Fragrances
- **MINING**
  - Sodium Cyanide, Sulfuric Acid, Hydrochloric Acid
- **PHARMACEUTICAL**
  - Silicon Oil (Heat Transfer Fluid)
- **PULP & PAPER**
  - Chlorine, Sulfuric Acid
- **SEMICONDUCTOR**
  - Hydrofluoric Acid, Sulfuric Acid
- **STEEL FINISHING, PICKLING, ETCHING, PLATING**
  - Hydrochloric Acid
- **WATER & WASTEWATER TREATMENT**
  - Sodium Hypochlorite, Sodium Hydroxide
  - Sulfuric Acid, Ferric Chloride

**OIL & GAS**
- **UPSTREAM**
  - Produced Water, Crude Oil
ANSIMAG pumps provide affordable replacement options for aging ASME/ANSI B73.3 and ISO 2858 sized pumps, because the line covers a wide range of sizes and standard external dimensions to facilitate sealless or sealed pump replacement without changing piping or baseplates.

Use these curves to find a pump model that meets your needs. For detailed sizing refer to the individual product pages with curves and specifications.

ANSIMAG sealless magnetic drive pumps are available for sizing at www.sundyne.com/SundQuest
Features & Benefits.

**REPLACEABLE IMPELLER**
Single piece closed impeller, separate from the Inner Drive, can be easily changed out if process conditions change.

**SIMPLE BY DESIGN**
With only 9 wetted parts, ANSIMAG pumps are the simplest, most reliable pumps to own, operate and maintain.

**AXIAL THRUST**
Robust "Thrust Forward" design provides reliable operation even under the most difficult suction conditions.

**FULLY ENCAPSULATED DRIVE**
ANSIMAG fully encapsulated inner drive provides unsurpassed resistance to chemical attack.

**RUN FOR LIFE BUSHING**
Silicone Carbide bushings provides near maintenance free operation for the life of the pump.

**DURABLE CONSTRUCTION**
Ductile iron exterior is designed for heavy-duty chemical applications.

**CHEMICALLY RESISTANT LINING**
Carbon Fiber reinforced ETFE is chemically resistant to most chemicals.

**ZERO LEAKAGE**
All ANSIMAG pumps feature a single, fully confined, O-ring to eliminate possible leakage.

**RADIAL THRUST**
All ANSIMAG pumps feature a fully supported shaft to eliminate radial shaft deflection at a low flow operating conditions.
MAGNETIC DRIVE
Neodymium Iron Boron magnets provide a powerful, permanent magnetic coupling. The outer drive's shielded construction prevents damage to the magnets.

CLOSE COUPLED
With its small footprint, quiet operation and low maintenance, ANSIMAG pumps utilize standard, off the shelf, NEMA C Face or IEC B5 flange motors.

CORROSION PROTECTION
Powder Coat exterior is more durable and chemically resistant than Epoxy based paints.

SEALLESS CONTAINMENT
Lined Kevlar® Fiber/Epoxy construction provides unsurpassed pressure handling capability.

EASY SERVICE
ANSIMAG Back Pull Out design enables the Drive End to be serviced without breaking into the Wet End.
K-Plus Series
ASME B73.3 – 2015 compliant
Flow: to 600 GPM (140m3/hr)
Head: to 300 Feet (90m)
Temp: -20F (-29C) to 250F (121C)
Pressure: to 275 PSI (19 BAR)

KF Series
ASME B73.3 – 2015 compliant
Flow: to 1400 GPM (400m3/hr)
Head: to 500 Feet (150m)
Temp: -20F (-29C) to 250F (121C)
Pressure: to 350 PSI (24 BAR)
**ISO Pumps.**

**KI Series**
- Casing / Flange Dimensions to ISO 2858
- Flow: to 600 GPM (140m³/hr)
- Head: to 300 Feet (90m)
- Temp: -20F (-29C) to 250F (121C)
- Pressure: to 232 PSI (16 BAR)

**KM Series**
- Flow: to 140 GPM (32m³/hr)
- Head: to 175 Feet (53m)
- Temp: -20F (-29C) to 250F (121C)
- Pressure: to 150 PSI (10 BAR)

**General Industry Pumps.**
**KV Series**

Casing / Flange Dimensions to ASME B73.2

Flow: to 600 GPM (140m³/hr)

Head: to 300 Feet (90m)

Temp: -20°F (-29°C) to 250°F (121°C)

Pressure: to 275 PSI (19 BAR)

**KP Series**

Flow: to 300 GPM (68m³/hr)

Head: to 150 Feet (46m)

Temp: -20°F (-29°C) to 250°F (121°C)

Pressure: to 275 PSI (19 BAR)

Suction Life: 20 Feet (6.5m) Water
Low System Temperature Pumps.

**KH Series**

- Flow: to 600 GPM (140m³/hr)
- Head: to 300 Feet (90m)
- Temp: -120°F (-84°C) to 250°F (121°C)
- Pressure: to 275 PSI (19 BAR)

2900 RPM 50Hz
Options & Accessories.

**POWER MONITOR**  
 Installed in the Motor Control Center (MCC), a power monitor measures the power required to operate the pump. By setting High and Low trip points, the power monitor is the perfect solution for protecting your pump from:

- Dry running
- Low flow Operation
- High flow Operation
- Severe Cavitation
- Magnetic De-coupling

**LONG COUPLED**  
Long coupled configurations conform to ANSI B73.3 dimensions for easy replacement of mechanically sealed pumps (utilizing same baseplate, coupling, guard and motor).

**SECONDARY CONTROL & CONTAINMENT**  
ASME B73.3 compliant back-up to control or contain leakage in the event primary pressure containment is breached.

**LIQUID LEAK DETECTOR**  
Solid state device for detecting liquid in the event of a leak in the primary containment shell.

**BASETEK® BASEPLATES**  
Baseplates pre-engineered, chemically resistant polymer concrete bases provide a superior foundation to channel steel alternatives.

**DRY RUN RESISTANT BEARINGS**  
Fitting an ANSIMAG pump with Carbon radial bushings reduces the coefficient of friction with the pump shaft extending the life of pump during process upset or dry run operating conditions.
Backed By Global Support
The Sundyne global network of factory trained and certified distributors and representatives is ideally positioned to provide aftermarket support services to customers in more than 117 countries.
To learn more about our extended service offerings and specific application references, visit www.sundyne.com or contact the dealer nearest you.